

## Case Study

Custom heavy-duty chilling chamber for aerospace components meets size and performance challenges

## **SYSTEM HIGHLIGHTS**

- Temperature Range: -40°F to -130°F (-40°C to -90°C)
- LN2 Cooling
- Pneumatic vertical lift door for easy access to test space
- Heavy-duty roller system designed for frequent loading and heavy loads
- Extra-thick chamber walls for superior temperature stability
- Programmable controls for automated test cycles
- Rapid recovery capabilities to maximize testing throughput
- Custom-engineered solution tailored to specific AMS2750 aerospace testing requirements

## **CHALLENGE**



A global leader in precision control components for aerospace and defense applications needed a reliable solution for testing their 400-pound metal alloy aircraft components under extreme low-temperature conditions. The company required consistent performance at temperatures as low as -130°F (-90°C), the capability to handle heavy metal components weighing up to 400 pounds, rapid temperature recovery after introducing room-temperature components, sufficient interior workspace to accommodate various component configurations, and durable construction to withstand frequent production testing cycles.

The manufacturer's quality assurance protocols required the components undergo rigorous temperature cycling to ensure reliable performance in extreme aerospace environments.

## **SOLUTION**



The Cincinnati Sub-Zero (CSZ) team delivered a custom-engineered T-series heavy-duty production chilling chamber specifically designed to meet the demanding cooling requirements of aerospace testing. The freezer featured liquid nitrogen (LN2) cooling to achieve and maintain ultra-low temperatures.

The robust design includes a pneumatic vertical lift door for easy loading of heavy components, heavy-duty rollers and guides to facilitate moving 400-pound steel components in and out of the testing environment, reinforced chamber walls with enhanced insulation to maintain extreme low temperatures efficiently, and precise temperature control systems to ensure test accuracy and repeatability.

